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Japan Cruise

September 13 - 21, 2025

7 Nights aboard Royal Caribbean's Spectrum of the Seas



EO 
Educational Opportunities Tours

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800-247-0017

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Travel with Us!





SEPTEMBER 13 - DEPART THE USA

Depart the USA.

SEPTEMBER 14 - SHANGHAI, CHINA

Arrive in Shanghai, China, and make your way to the port to board Royal Caribbean's Spectrum of the Seas.

SEPTEMBER 15 - AT SEA

SEPTEMBER 16 - KOBE, JAPAN

Perched on a hill sloping down to the sea, Kobe is a maritime gateway to one of Japan's most metropolitan cities. Mount Rokko dominates the skyline - from the summit, you can glimpse one of the best views in all of Japan.

SEPTEMBER 17 - KYOTO (OSAKA), JAPAN

Easily accessible by train from Osaka, Kyoto was Japan's ancient capital city. Today, it remains the country's unofficial capital of culture, history, and cuisine. Explore the centuries-old Kiyomizu-dera Buddhist temple, perched atop a hill surrounded by cherry trees. Center yourself at Fushimi Inari-taisha Shinto shrine with long, meditative rows of red torii gates. Cruise to Osaka and stroll through mysterious gardens of raked gravel at Ryōan-ji temple, or roam through a bamboo forest at Arashiyama, called the Philosopher's Path, for its peaceful, reflective vibe. Then, see the bustling side of Kyoto at the Higashiyama District, where narrow streets lined with shops and restaurants wind up the side of picturesque Mount Otowa.

SEPTEMBER 18 - TOKYO (YOKOHAMA), JAPAN

Yokohama is the central gateway to exploring Tokyo, a once humbling fishing village that is now one of the world's biggest, most densely populated cities. These neon-lit streets are lined with an eclectic mix of traditional shrines and soaring skyscrapers.

SEPTEMBER 19 & 20 - AT SEA

SEPTEMBER 21 - SHANGHAI, CHINA

Disembark in Shanghai and return to the USA.

Shore excursions are not included. They can be booked directly with Royal Caribbean

ABOARD
SPECTRUM OF THE SEASSM



Experience bold new discoveries onboard Spectrum of the Seas®. And max out your sea days with amped-up adventures like never before. Catch incredible views from the North Star® all-glass observation capsule, 300 feet above sea level. Treat your tastebuds to an epicurean feast. And watch dazzling Broadway-style entertainment. Plus, you can always bet on a winning good time at Casino RoyaleSM.

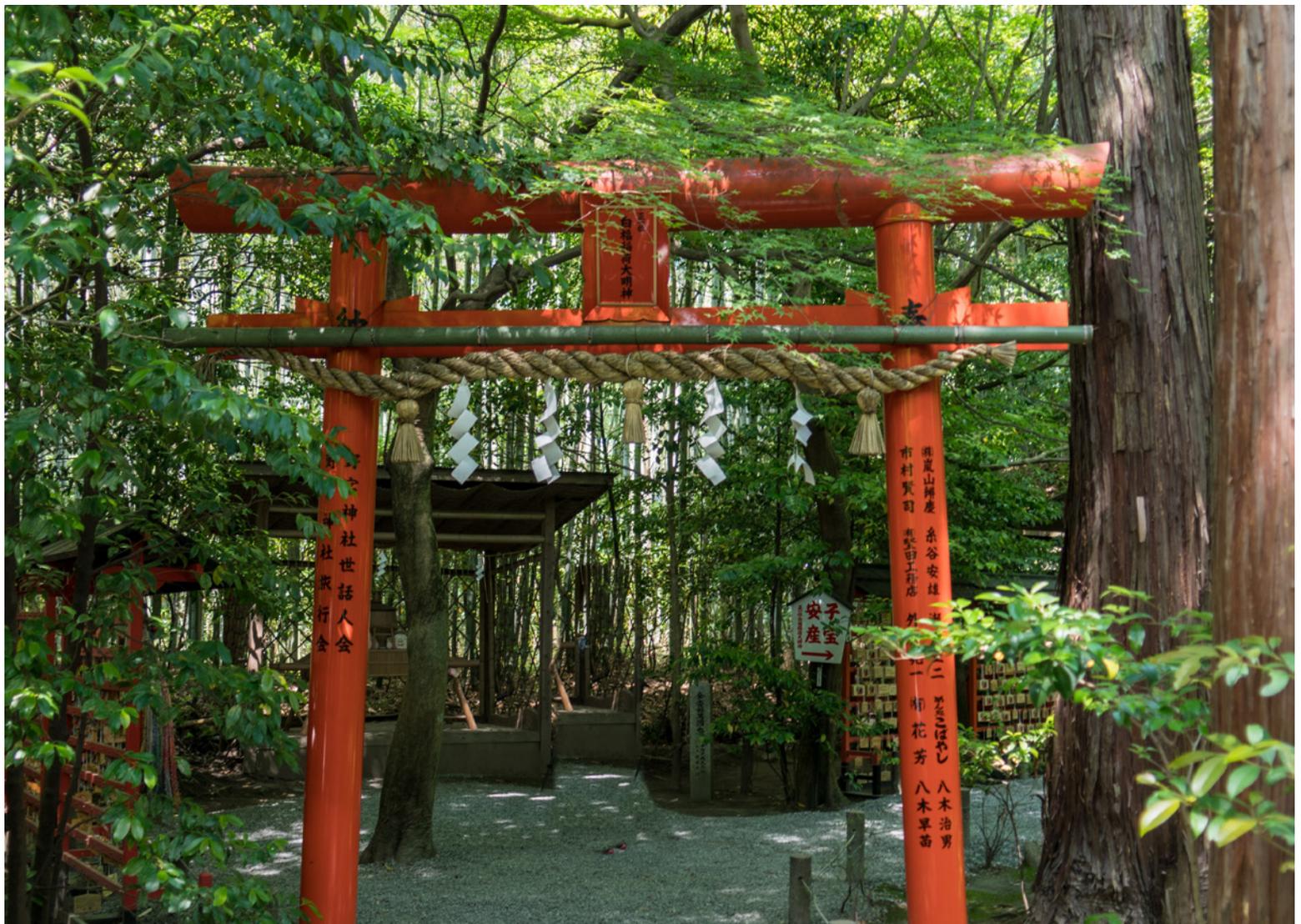


**ALL-INCLUSIVE CRUISE PRICING
 FROM LOS ANGELES***

4V	Interior Stateroom	\$3,299*
2N	Ocean View Stateroom	\$3,499*
4D	Balcony Stateroom	\$3,699*

*Rates are per person, based on double occupancy.
 *A 3.5% surcharge will be added to all credit card transactions.
 Includes airfare, overseas transfers, port charges, taxes & fees.

To fly from a city near you, call 1-800-247-0017, X590
 or register online at www.eo.travel



PROGRAM CONDITIONS

INCLUDED IN PRICE:

- Round Trip International Airfare • Meals on ship • Program fees • Administrative fee
- Fuel surcharges \$600 • Government Taxes \$98 (increases in government tax and fees are subject to change)
- Transfers • Cruise Taxes \$120 • Port charges \$249

NOT INCLUDED IN PRICE:

- Shore excursions • Alternate restaurants that have additional fees • Onboard Gratuities
- Miscellaneous fees such as passports, lunches off the ship, baggage fees • Visa(s)
- Voluntary "Love Offering" for guide and driver • \$100 Document fee for Non-US and Non-Canadian residents • Required Vaccinations • Required medical testing before, during, and/or after travel

ACCOMMODATIONS:

Price is based on double occupancy. When available, single rooms/cabins are often smaller than doubles. While EOT will try to match roommates, EOT cannot guarantee one will be available. Roommates may be assigned as late as 35 days prior to departure and, if one is not available or if you request a single, the following single room/cabin charges apply: \$1199-(4V); \$1299-(2N); \$1399-(4D). Single staterooms are extremely limited and subject to confirmation.

PAYMENT INFORMATION:

A 3.5% surcharge will be added to all credit card transactions.

PAYMENT SCHEDULE:

Payment	Amount	Due Date
Initial Deposit	\$500	Due at the time of registration
Second Deposit	\$1,500	2nd Deposit due 01/16/25. Guests registering after this date must submit a total deposit of \$2,000
Final Payment		04/16/25. If paid after the due date, a late payment fee of \$100 will be assessed.
Travel Protection Amount		The Travel Protection Plan premium will be due no later than 04/15/24 to be in full effect. Travel protection premiums must be paid in addition to your deposits and in advance of the final payment for coverage to be in effect.
Cabin Availability		After 01/16/25 or once we have sold out of our allotment of cabins we can no longer guarantee cabin pricing. Cabins purchased after this date will be subject to availability and may require a supplemental charge.

REGISTRATIONS RECEIVED after April 16, 2025:

We welcome registrations after 04/16/25. Registrations received between 04/17/25 - 06/15/25 will incur a fee starting at \$100 per person. Registrations received between 06/16/25 - 06/30/25 will incur a fee starting at \$200 per person. Registrations received between 07/01/25 - 07/15/25 will incur a fee starting at \$400 per person. Registrations received on 07/16/25 or later will be subject to cabin availability and may require a supplemental cabin charge as well as the air fees above. Additional fees will be advised upon registration.

CANCELLATION FEES:

100% of Cancellation Fees are covered by the optional Travel Protection Program provided premium has been paid and reason for cancellation is coverable. Those who do not take travel protection should be aware of the following per-person cancellation penalties: From day of registration to 365 days prior to departure, you will be charged a \$150 non-refundable cancellation fee plus any airline fees. Additionally, thereafter, you will be charged any airline penalties and a single room supplement if your cancellation forces your roommate into a single plus the following per-person charges: 364-241 days = \$250; 240-181 days = \$500; 180-151 days = \$750, 120-91 days = 50% of total cost; 90-61 days = 75% of total cost; 60-day of departure = 100% of total cost. Submit cancellation in writing. On or after day of departure, there will be no refund for any services not used.

STATEMENTS OF RESPONSIBILITY

EOT does not accept responsibility for losses or additional expenses due to delay or changes in air schedules, hotel overbookings, other hotel related problems or causes, and/or travel supplier cancellations or postponements. Travel suppliers include all tour operators, cruise lines, airlines, hotels, bus companies, entertainment venues, and any other travel supplier used to operate the tour. All such losses or expenses will be the responsibility of the passenger. EOT reserves the right to make adjustments to the itinerary as deemed desirable by EOT, and EOT reserves the right to cancel any tour prior to departure. If a tour is canceled beyond the control of EOT, EOT will provide a refund or a future travel credit to be used two years from the date of issuance for the value of all funds paid by the passenger less nonrefundable travel supplier prepaid deposits, travel supplier change fees, nonrefundable travel protection premiums, and a \$150 administration fee.

FIT TO TRAVEL STATEMENT:

Passengers registering for the tour accept the responsibility for being in good health and able to walk and travel on the tour. Because many of the sites are not accessible to the physically challenged and space limitations on tour buses, wheelchairs and scooters cannot be accommodated. Those needing oxygen or other ambulatory assistance will find the tour extremely limiting in their experiences. Persons using C-pap machines requiring distilled water will need to inform us ahead of time, so we can work with local operators to prepare as it is not always available. EOT reserves the right to refuse or revoke travel to anyone who is, in the sole judgment of EOT, incapable of group travel without causing undue demands upon the staff or other tour participants. Accessible rooms/cabins are limited and subject to confirmation after receiving the passenger's written request. If you have questions, please see www.eot.travel/fit-to-travel-statement or contact Educational Opportunities Tours Inc. for more details.

PASSPORT INFORMATION & CHECK IN PROCESS:

Passport information must be submitted to our office no later than 04/15/25. Failure to provide your passport information to our office by this date may result in change fees or denial of travel. Discrepancies in information may result in change fees, delays in receiving travel documents for your trip, or denial of travel. Any fees incurred due to discrepancies are the responsibility of the passenger. You will also be required to check in with the cruise line prior to travel and according to the cruise line's requirements and instructions provided in your final documents.

PRICE INCREASES

All prices quoted in this brochure are subject to change prior to payment in full due to currency fluctuations, fuel surcharge increases, government taxes and fees increases or unforeseen circumstances. In addition, you may be subject to a price increase after payment in full has been received due to potential government imposed taxes and fees.

AIRLINE ROUTES AND TICKETS:

In order to keep prices low, EOT does not guarantee the most direct routing to your final destination. Once issued, airline tickets cannot be changed or refunded thereafter. Air transportation to/from your destination will be economy class on IATA and ARC carriers utilizing APEX or SUPER APEX non-refundable, non-amendable tickets for groups of 10 or more flying together on entire itinerary. If you choose to depart from a different city than your group or traveling companion, or deviate your flight and/or trip plans, and/or you are taking a pre or post tour, you may fly on a different scheduled flight(s) than the rest of your group. If you make your own air arrangements, you are responsible for booking all needed flights for your travel unless specified otherwise. Contact guest services for further details.

FLIGHT TIMES AND SEATING

All flights are subject to change by the airlines without advance notice. EOT is not responsible for such changes or delays and does not reimburse expenses resulting from such delays. If you are making your own flight arrangements to the departure city, we recommend you purchase a ticket that can be exchanged without large penalties. There is no advance seat selection for groups on most airlines. Early check-in is necessary to secure seats with travel companions and those with special needs. Due to security measures taken at airports, it is advisable to arrive at the airport three hours prior to departure time. Seating is solely under the control of the airlines.

ADDITIONAL AIRLINE FEES:

You will likely incur additional airline checked baggage fees that are not included in the price of the tour. These fees vary by airline and are at the airline's discretion on each segment of the flight itinerary. Additionally, you may incur optional fees (food, excess baggage, overweight baggage, items of personal nature, etc.) as well. For more information, visit www.eot.travel/travel-info/airline-fees.

ON OWN DEVIATIONS:

On Own Deviations from the standard tour program must be submitted in writing and are subject to additional airline fees, if applicable. Transfers for passengers who deviate are not included.

ITINERARY CHANGES:

Every effort has been made to ensure the accuracy of this brochure. While EOT will make every effort to ensure you will see all sites listed in this brochure, the availability of sites, the order of sites and/or days and number of days may be altered to accommodate changes in cruise line, airline, hotel schedules, and local conditions. No changes to the itinerary are effective unless approved in writing and signed by an authorized officer of the tour operator. Except as stated herein, no other person is authorized to cancel, modify or vary the tour arrangements or to make any representation of warranty concerning the tour. The cruise line has the ultimate control over your voyage and may, without notice, alter the length of the cruise and the order of and/or inclusion of ports. EOT is in no way responsible for these changes and does not make reimbursement for such changes.

PREGNANCY/INFANT REGULATIONS

As to pregnancy, a woman cannot have begun her 24th week of pregnancy at any time before or during the cruise. If you are pregnant, please provide a medical note upon arrival at the pier for check-in from your physician stating your expected due date and medical fitness to travel. If you are in the 24th week or have completed it you will not be allowed to board. Due to the limited medical facilities, infants must be at least one year old on the first day of the cruise.

VALIDITY DATE:

This brochure is valid until 01/04/25. If validity date has passed, current brochures may be found at www.eot.travel. Registrations will still be accepted after the validity date.

RELEASE INFORMATION

Payment of deposit indicates permission for EOT or its agents to record the registrant's participation and appearance on video tape, audio tape, film, photograph, or any other medium and to use the registrant's name, likeness, voice, comments, submitted documentation, written papers, and/or biographical material without restrictions or limitation for any advertising, marketing, publicity, educational or promotional purpose which EOT or its agents deem appropriate, unless the registrant or guardian otherwise notifies EOT in writing prior to departure.

Enrollment in, payment of deposit and/or acceptance of final documents, vouchers, or tickets shall be deemed to be consent to the Passenger Agreement and Program Conditions of the brochure. Prices are based on tariffs in effect as of January 1 of the previous year and are subject to adjustment without notice in the event of any change or currency fluctuation.

Except where otherwise stated, EOT acts only as agent for the relevant supplier in securing hotels, transportation and other travel services and in no event shall EOT be liable for failure by any such supplier to render any transportation, lodging or other travel service to be provided on the tour. **The passenger agrees that EOT assumes no liability for injury, death, damage, loss, theft, accident, delay, any lost or damaged luggage, or irregularity which may occur by reason of any negligent or willful act or omission of any suppliers or service.**

EOT does not own or operate any of the suppliers of services to your tour. Similarly without limiting the foregoing, passenger agrees to hold EOT harmless for any defect in any vehicle, plane, boat, bus, car, van or other vehicle, act of war or insurrection, terrorist activity, revolt or other civil uprising, military action, strikes or labor unrest or any Act of God or for any other act of any third party. Florida law will be applicable to any dispute which arises out of or concerns this brochure or your tour. Any and all litigation must be brought only in and for courts in Polk County, Florida to the exclusion of litigation anywhere else in the world.

Educational Opportunities Tours is the tour operator and is solely responsible for the travel program. Educational Opportunities Tours is registered with the State of Florida as a Seller of Travel. Registration No. ST24130. CST2027682-40.

Travel Protection Plan - Premium Rates - For a full description of the plan, go to: www.tripmate.com/wpF427X

Trip Cost	Cost*	Trip Cost	Cost*	Trip Cost	Cost*
\$0 - \$1000	\$109	\$3501-\$4000	\$429	\$6501-\$7000	\$759
\$1001-\$1500	\$159	\$4001-\$4500	\$489	\$7001-\$8000	\$869
\$1501-\$2000	\$219	\$4501-\$5000	\$539	\$8001-\$9000	\$979
\$2001-\$2500	\$269	\$5001-\$5500	\$599	\$9001-\$10,000	\$1089
\$2501-\$3000	\$319	\$5501-\$6000	\$649		
\$3001-\$3500	\$379	\$6001-\$6500	\$709		

See our website for more pricing options

Schedule of Benefits	Maximum Benefit
Trip Cancellation	Up to 100% of the non-refundable Trip Cost
Trip Interruption	Up to 100% of the non-refundable Trip Cost
Missed Connection	\$500
Trip Delay	Up to \$150 Per Day, to Maximum of \$1,500
Medical Expense / Emergency Evacuation	
Accident & Sickness Medical Expense	\$25,000
Medical Evacuation & Repatriation of Remains	\$50,000
24 Hour Accidental Death & Dismemberment	\$25,000
Baggage & Personal Effects	\$1,000
Baggage Delay	Up to \$200

THIS IS A BRIEF DESCRIPTION OF THE PLAN, FOR FURTHER INFORMATION ASK FOR THE TRAVEL PROTECTION COVERAGE SUMMARY WHICH FULLY DETAILS THE COVERAGES, PROVISIONS, LIMITATIONS AND EXCLUSIONS OF THE PLAN OFFERED AND IS AVAILABLE TO YOU, UPON REQUEST, AT ANY TIME.

The plan cost includes the plan premium and a fee for non-insurance assistance services. You may obtain information on the plan fees by emailing assistancefees@tripmate.com.

Conditions and Limitations

The Travel Protection Plan is only available for citizens or residents of the United States of America. The Travel Protection Plan is unavailable for residents of NY. This advertisement contains highlights of the plans developed by Trip Mate, a Generali Global Assistance & Insurance Services brand, which include travel insurance coverages underwritten by United States Fire Insurance Company, Principal Office located in Morristown, New Jersey, under form series T7000 et al, T210 et al and TP-401 et al, and non-insurance Travel Assistance Services provided by Generali Global Assistance and FootprintID. The terms of insurance coverages in the plans may vary by jurisdiction and not all insurance coverages are available in all jurisdictions. Insurance coverages in these plans are subject to terms, limitations and exclusions including an exclusion for pre-existing medical conditions. In most states, your travel retailer is not a licensed insurance producer/agent, and is not qualified or authorized to answer technical questions about the terms, benefits, exclusions and conditions of the insurance offered or to evaluate the adequacy of your existing insurance coverage. Your travel retailer may be compensated for the purchase of a plan and may provide general information about the plans offered, including a description of the coverage and price. The purchase of travel insurance is not required in order to purchase any other product or service from your travel retailer. CA DOI toll free number is 800-927-4357. The cost of your plan is for the entire plan, which consists of both insurance and non-insurance components. Individuals looking to obtain additional information regarding the features and pricing of each travel plan component, please contact Trip Mate, a Generali Global Assistance & Insurance Services brand; P.O. Box 527, Hazelwood, MO 63042; 1-833-297-2255; assistancefees@tripmate.com. We are licensed in all states. While Trip Mate markets the travel insurance in these plans on behalf of USF, non-insurance components of the plans were added to the plans by Trip Mate, and Trip Mate does not receive compensation from USF for providing the non-insurance components of the plans.